Section 4 SLIDING SCREEN DOORS



| PRODUCT PAGE | |
|---|--|
| Aluminum Roll Form Sliding Screen Door (Assembled / KD) | |
| Aluminum Extruded Sliding Screen Doors (Assembled / KD) | |
| Steel Roll Form Standard & Deluxe Adjustable Sliding Screen Door (Assembled)6-7 | |
| Aluminum Extruded Bac-Trac Adjustable Sliding Screen Door (Assembled) | |
| Aluminum Extruded Classic Adjustable Sliding Screen Door (Assembled) | |
| Maui Vinyl Sliding Screen Door (Assembled / KD) | |
| Steel Assembled Roll Form Sliding Screen Door | |
| Custom Options for Sliding Screen Doors (Assembled / KD) | |
| Sliding Screen Channels and Astragals | |
| Sliding Screen Door Measuring Worksheet | |
| Sliding Screen Door Order Form | |



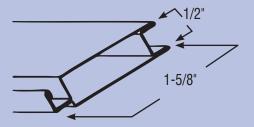




Sliding Screen Door 3100 Assembled / 4100 KD

Features...

- 1-5/8" Roll Form Aluminum Frame
- Finish: Bronze, Gray & White
- Black Plastic **Anjac** Handle Assembly with Strike Plate & Installation Screws
- Non-handed with Handle Centered
- Stamped Steel Corners
- Upgraded Phifer Better Vue Charcoal Fiberglass Insect Screening (on Assembled Doors)
- 1" Nylon Spring Tension Roller with Adjustment Screw (Plastic Inserts Are No Longer Standard)
- Extruded Vinyl Bug Seal with Flap & Tear-off Strips
- Assembled & K.D. Widths Available Up to 61"
- Assembled & K.D. Heights Available Up to 97" (Specify Handle Height on Doors Over 84" Tall)
- Precision SAFEGUARD Packaging Complete with Hardware (on Assembled Doors)



3100 (Assembled) Sliding Screen Doors Product Line: D3301

| Door Size Up To: | All Finishes |
|-------------------------|---------------------------|
| 37" X 81" | |
| 49" X 81 | |
| 61" X 81" | |
| | |
| 37" X 97" | |
| 49" X 97" | |
| 61" X 97" | |
| Call for quoto on any o | izae ar antione not chown |
| Call for quote on any S | izes or options not shown |

4100 (KD) Sliding Screen Doors Product Line: D3310

| Door Size Up To: All Finishes |
|--|
| 31" X 81" |
| 37" X 81 |
| 49" X 81" |
| 61" X 81" |
| |
| 31" X 97" |
| 37" X 97" |
| 49" X 97" |
| 61" X 97" |
| Call for quote on any sizes or options not shown |
| Note: Convenient six pack packaging: Deduct \$2.00 per door (subject to discount) |

For custom options (add-ons) please see page 12
For components, please call order desk for pricing & availability

4-1

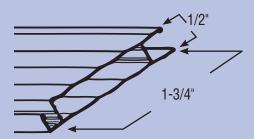


REGAL

Sliding Screen Door 3200 Assembled / 4200 KD

Features...

- 1-3/4" .050 Extruded Aluminum Frame (Fluted)
- Finish: Adobe, Almond, Black, Bronze & White (Also Available in Satin Anodized)
- Extruded Aluminum Handle Assembly with Mortise Lock & Lever Latch
- Non-handed with Handle Centered
- Extruded Aluminum Spur Corners
- Upgraded Phifer Better Vue Charcoal Fiberglass Insect Screening (on Assembled Doors)
- 1" Steel Ball Bearing Spring Tension Roller with Adjustment Screw (Plastic Inserts Are No Longer Standard)
- Extruded Vinyl Bug Seal with Flap & Tear-off Strips
- Assembled & K.D. Widths Available Up to 73"
- Assembled & K.D. Heights Available Up to 97" (Specify Handle Height on Doors Over 84" Tall)
- Precision SAFEGUARD Packaging Complete with Hardware (on Assembled Doors)





3200 (Assembled) Sliding Screen Doors Product Line: D3302

| Door Size Up To: | All Finishes |
|-------------------------|---------------------------|
| 37" X 81" | |
| 49" X 81 | |
| 61" X 81" | |
| 73" X 81" | |
| | |
| 37" X 97" | |
| 49" X 97" | |
| 61" X 97" | |
| 73" X 97" | |
| | |
| Call for quote on any s | izes or options not shown |

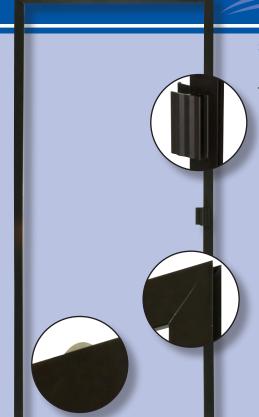
4200 (KD) Sliding Screen Doors Product Line: D3311

| - | |
|----------------|--|
| Door Size Up T | o: All Finishes |
| 31" X 81" | |
| 37" X 81 | |
| 49" X 81" | |
| 61" X 81" | |
| | |
| 31" X 97" | |
| 37" X 97" | |
| 49" X 97" | |
| 61" X 97" | |
| Call for quote | e on any sizes or options not shown |
| | nient six pack packaging: Oper door (subject to discount) |

For custom options (add-ons) please see page 12 For components, please call order desk for pricing & availability



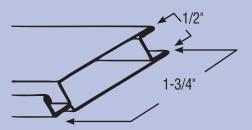




Sliding Screen Door 3300 Assembled / 4300 KD

Features...

- 1-3/4" .050 Extruded Aluminum Frame
- Finish: Adobe, Almond, Bronze & White (Also Available in Satin & Bronze Anodized)
- Extruded Aluminum Handle Assembly with Mortise Lock & Lever Latch
- Non-handed with Handle Centered
- Heavy Duty Diecast Corners with Side Ajustment
- Upgraded Phifer Better Vue Charcoal Fiberglass Insect Screening (on Assembled Doors)
- 1-1/4" Steel Ball Bearing Rollers
- Extruded Vinyl Bug Seal with Flap & Tear-off Strips
- Assembled & K.D. Widths Available Up to 73"
- Assembled & K.D. Heights Available Up to 97" (Specify Handle Height on Doors Over 84" Tall)
- Precision SAFEGUARD Packaging Complete with Hardware (on Assembled Doors).



3300 (Assembled) Sliding Screen Doors Product Line: D3302

| Door Size Up To: | All Finishes |
|-------------------------|---------------------------|
| 37" X 81" | |
| 49" X 81 | |
| 61" X 81" | |
| 73" X 81" | |
| | |
| 37" X 97" | |
| 49" X 97" | |
| | |
| 61" X 97" | |
| 73" X 97" | |
| Call for quote on any s | izes or options not shown |

4300 (KD) Sliding Screen Doors Product Line: D3311

| ı | Door Size Up To: All Finishes |
|---|--|
| ı | 31" X 81" |
| ı | 37" X 81 |
| ı | 49" X 81" |
| ı | 61" X 81" |
| ı | |
| ı | 31" X 97" |
| ı | 37" X 97" |
| ı | 49" X 97" |
| ı | 61" X 97" |
| ı | Call for quote on any sizes or options not shown |
| | Note: Convenient six pack packaging: Deduct \$2.00 per door (subject to discount) |

For custom options (add-ons) please see page 12 For components, please call order desk for pricing & availability

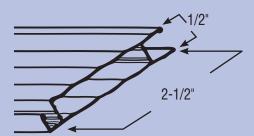


MARQUIS

Sliding Screen Door 3400 Assembled / 4400 KD

Features...

- 2-1/2" .060 Extruded Aluminum Frame (Fluted)
- Finish: Adobe, Almond, Black, Bronze & White (Also Available in Satin Anodized)
- Extruded Aluminum Handle Assembly with Mortise Lock & Lever Latch
- Extruded Aluminum Spur Corners
- Upgraded Phifer Better Vue Charcoal Fiberglass Insect Screening (on Assembled Doors)
- 1" Steel Ball Bearing Spring Tension Top Rollers
- 1-1/4" Steel Ball Bearing Bottom Rollers
- Extruded Vinyl Bug Seal with Flap & Tear-off Strips
- Specify Handing: Latch Side, Left or Right As Viewed From Outside Looking In
- Assembled & K.D. Widths Available Up to 73"
- Assembled & K.D. Heights Available Up to 97" (Specify Handle Height on Doors Over 84" Tall)
- Precision SAFEGUARD Packaging Complete with Hardware (on Assembled Doors)





3400 (Assembled) Sliding Screen Doors Product Line: D3302

| Door Size Up To: | All Finishes |
|------------------|---------------------------|
| 37" X 81" | |
| 49" X 81 | |
| 61" X 81" | |
| 73" X 81" | |
| | |
| 37" X 97" | |
| 49" X 97" | |
| 61" X 97" | |
| 73" X 97" | |
| | izes or options not shown |

4400 (KD) Sliding Screen Doors Product Line: D3312

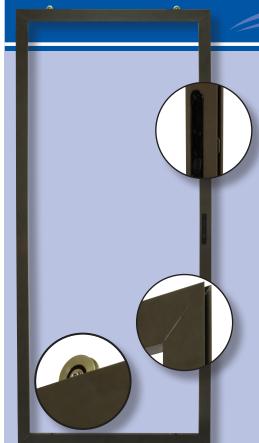
| Door Size Up To: | All Finishes |
|----------------------------|--------------------------|
| 31" X 81" | |
| 37" X 81 | |
| 49" X 81" | |
| 61" X 81" | |
| | |
| 31" X 97" | |
| 37" X 97" | |
| 49" X 97" | |
| 61" X 97" | |
| Call for quote on any size | zes or options not shown |

For custom options (add-ons) please see page 12 For components, please call order desk for pricing & availability

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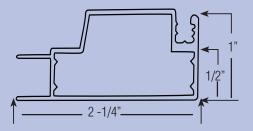




Sliding Screen Door 3500 Assembled / 4500 KD

Features...

- 2-1/4" x 1" .050 Extruded "Hat Section" Style Aluminum Frame (Smooth)
- Finish: Adobe, Almond, Bronze & White (Also Available in Satin Anodized)
- Recessed Handle Assembly with Mortise Lock & Slide Latch
- Non-handed with Handle Centered
- Extruded Aluminum Spur Corners
- Upgraded Phifer Better Vue Charcoal Fiberglass Insect Screening (on Assembled Doors)
- 1-1/4" Steel Ball Bearing Rollers
- Extruded Vinyl Bug Seal with Flap & Tear-off Strips
- Assembled & K.D. Widths Available Up to 73"
- Assembled & K.D. Heights Available Up to 97" (Specify Handle Height on Doors Over 84" Tall)
- Precision SAFEGUARD Packaging Complete with Hardware (on Assembled Doors).



3500 (Assembled) Sliding Screen Doors Product Line: D3302

| Door Size Up To: | All Finishes |
|---------------------------|-------------------------|
| 37" X 81" | |
| 49" X 81 | |
| 61" X 81" | |
| 73" X 81" | |
| | |
| 37" X 97" | |
| 49" X 97" | |
| 61" X 97" | |
| 73" X 97" | |
| Call for quote on any siz | es or options not shown |

4500 (KD) Sliding Screen Doors Product Line: D3312

| Door Size Up To: | All Finishes |
|------------------|---------------------------|
| 31" X 81" | |
| 37" X 81 | |
| 49" X 81" | |
| 61" X 81" | |
| | |
| 31" X 97" | |
| 37" X 97" | |
| 49" X 97" | |
| 61" X 97" | |
| | izes or options not shown |

For custom options (add-ons) please see page 12 For components, please call order desk for pricing & availability

4-5



STANDARD ADJUSTABLE

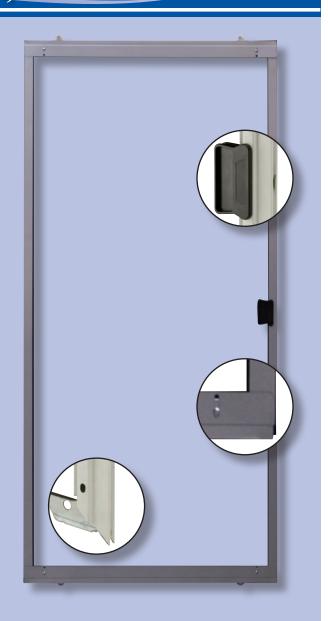
Sliding Screen Door 3700 Assembled

Features...

- 1-5/8" Roll Form Steel Frame
- Finish: Bronze, Gray & White
- Height Adjustable from 78-5/8" to 80-3/4" (For height adjustments between 77-5/8" and 78-1/2", remove top hood assembly)
- 30", 36", 48" & 60" Standard Sizes
- Black Plastic "Superior" Handle Assembly
- Non-handed
- Stamped Steel Corners
- Upgraded Phifer Better Vue Charcoal Fiberglass Insect Screening
- Nylon Spring Tension Roller Assembly
- Extruded Vinyl Bug Seal with Flap & Tear-off Strips
- Precision SAFEGUARD Packaging Complete with Hardware

3700 (Assembled) Sliding Screen Doors Product Line: D3005

| andard Sizes Available: | All Finishes |
|-------------------------|--------------|
| " | |
| | |
| | |
| | |



For components, please call order desk for pricing & availability

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DELUXE ADJUSTABLE





- 1-5/8" Roll Form Steel Frame with Hat Section
- Finish: Bronze, Gray & White
- Height Adjustable from 78-5/8" to 80-3/4" (For height adjustments between 77-5/8" and 78-1/2", remove top hood assembly)
- 30", 36" & 48" Standard Sizes
- Black Plastic "Superior" Handle Assembly
- Non-handed
- Stamped Steel Corners
- Upgraded Phifer Better Vue Charcoal Fiberglass Insect Screening
- Nylon Spring Tension Roller Assembly
- Extruded Vinyl Bug Seal with Flap & Tear-off Strips
- Precision *SAFEGUARD* Packaging Complete with Hardware

3750 (Assembled) Sliding Screen Doors Product Line: D3005

| Standard Sizes Available: | All Finishes |
|---------------------------|--------------|
| 30" | |
| | |
| 8" | |

For components, please call order desk for pricing & availability



BAC-TRAC

Sliding Screen Door 3780 Assembled

Features...

- 1-3/4" .050 Extruded Aluminum Screen Frame (Smooth)
- Finish: Bronze & White
- Height Adjustable from 77-1/4" to 80-1/4"
- 36" & 48" Standard Sizes
- Mortise Lock & Slide Latch Handle Assembly
- Non-handed
- Aluminum Spur Corners
- Upgraded Phifer Better Vue Charcoal Fiberglass Insect Screening
- 1" Steel Ball Bearing Spring Tension Rollers
- Extruded Vinyl Bug Seal with Flap & Tear-off Strips
- Precision SAFEGUARD Packaging Complete with Hardware

3780 (Assembled) Sliding Screen Doors Product Line: D3302

| Standard Sizes Available: | All Finishes |
|---------------------------|--------------|
| s II) | |
|)" | |



For components, please call order desk for pricing & availability

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CLASSIC ADJUSTABLE





Features...

- 1-3/4" .050 Extruded Aluminum Screen Frame (Smooth)
- Finish: Almond, Bronze, White & Satin Anodized
- Height Adjustable from 77-1/4" to 80-1/4"
- 30", 36" & 48" 60" Standard Sizes
- Mortise Lock & Slide Latch Handle Assembly
- Non-handed
- Aluminum Spur Corners
- Upgraded Phifer Better Vue Charcoal Fiberglass Insect Screening
- 1" Steel Ball Bearing Spring Tension Rollers
- Extruded Vinyl Bug Seal with Flap & Tear-off Strips
- Precision SAFEGUARD Packaging Complete with Hardware

3775 (Assembled) Sliding Screen Doors Product Line: D3005

| andard Sizes Available: | All Finishes |
|-------------------------|--------------|
| " x 6'8" | |
| " x 8'0" | |

For components, please call order desk for pricing & availability

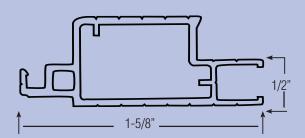


MAUI

Sliding Screen Door 3600 Assembled / 4600 KD

Features...

- 2-1/4" x 1" Reinforced Vinyl Frame (Smooth)
- Finish: White Vinyl
- Black Plastic Handle Assembly
- Non-handed with Handle Centered
- Factory Welded Corners on Assembled Doors
- · Heavy Duty PVC Corners with KD Kits
- Upgraded Phifer Better Vue Charcoal Fiberglass Insect Screening (on Assembled Doors)
- 1" Stainless Steel Ball Bearing Rollers with Stainless Steel Adjusting Screws
- Extruded Vinyl Bug Seal with Flap & Tear-off Strips
- Specify Handing: Latch Side, Left or Right As Viewed From Outside Looking In
- Assembled & K.D. Widths Available Up to 61"
- Assembled & K.D. Heights Available Up to 96"
- Corrosion Resistant
- Precision SAFEGUARD Packaging Complete with Hardware (on Assembled Doors)





3600 (Assembled) Sliding Screen Doors Product Line: D3600

| Door Size Up To: | All Finishes |
|---|---------------------------|
| 37" X 81" | |
| 49" X 81 | |
| 61" X 81" | |
| · <u>- </u> | |
| 37" X 96" | |
| 49" X 96" | |
| 61" X 96" | |
| Call for quote on any s | izes or options not shown |

4600 (KD) Sliding Screen Doors Product Line: D3600

| Door Size Up To: | All Finishes |
|-------------------------|---------------------------|
| 37" X 81 | |
| 49" X 81" | |
| 61" X 81" | |
| | |
| 37" X 96" | |
| 49" X 96" | |
| 61" X 96" | |
| Call for guata an any a | izoo or ontione not chown |
| Call for quote on any s | izes or options not shown |

For custom options (add-ons) please see page 12 For components, please call order desk for pricing & availability

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Effective Date: 9-18-11 (L11)

4-10

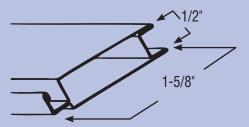


STEEL SLIDER





- 1-5/8" Roll Form Steel Frame
- Finish: Bronze, Gray & White
- Black Plastic "Superior" Handle Assembly
- Stamped Steel Corners
- Mortise Lock & Slide Latch Handle Assembly
- Upgraded Phifer Better Vue Charcoal Fiberglass Insect Screening
- 1" Nylon Spring Tension Rollers
- Extruded Vinyl Bug Seal with Flap & Tear-off Strips
- Precision SAFEGUARD Packaging Complete with Hardware



3000 (Assembled) Sliding Screen Doors Product Line: D3300

| Standard Sizes Available: | All Finishes |
|---------------------------|--------------|
| 37" x 81" | |
| 37" x 97" | |

For components, please call order desk for pricing & availability



SLIDING SCREEN DOORS CUSTOM OPTIONS (Add-ons)

How to Price Your Custom Door:

Step 1: Take Door Price from Pages 4-1 thru 4-11 Step 2: Add Your Custom Option Choices from Page 4-12 Step 3: This is the Total Cost of Your Door

Product Line Z9999 for all options on this page

| Description | Brentwood | Regal/Classic | Marquis | Prestige | Maui | | |
|---|--|---|---|--|---|--|--|
| | List Price | List Price | List Price | List Price | List Price | | |
| Door Frame Custom Handle Height Install Push Bar - Price Per Push Bar* | \$0.00 | \$0.00 | \$0.00 | \$0.00 | \$0.00 | | |
| | 10.00 | 10.00 | 10.00 | 10.00 | 10.00 | | |
| Pet Grilles Install Empress Pet Grille up to 30" x Door Install Empress Pet Grille up to 36" x Door Install Empress Pet Grille up to 48" x Door Install Empress Pet Grille up to 60" x Door | N / A | 56.00 | 56.00 | 56.00 | 56.00 | | |
| | N / A | 58.00 | 58.00 | 58.00 | 58.00 | | |
| | N / A | 69.00 | 69.00 | 69.00 | 69.00 | | |
| | N / A | 81.00 | 81.00 | 81.00 | 81.00 | | |
| Pet Doors Install Small Pet Door and Adapter Install Medium Pet Door and Adapter Install Large Pet Door and Adapter | N / A | 165.00 | 165.00 | N / A | N / A | | |
| | N / A | 224.00 | 224.00 | N / A | N / A | | |
| | N / A | 288.00 | 288.00 | N / A | N / A | | |
| Rollers Install Steel Ball Bearing Rollers Install Stainless Steel Ball Bearing Rollers | 8.00 | Std | Std | Std | N / A | | |
| | 25.00 | 25.00 | 25.00 | 33.00 | Std | | |
| Screen Cloth Remove screen cloth & spline - door shell only 18 x 16 Charcoal or Gray Fiber 18 x 14 Charcoal or Gray Fiber 18 x 16 Aluminum 18 x 16 Charcoal or Black Aluminum Ultra vue Pet Screen Lite, Black Only Sunscreen Gray or Charcoal Pet Screen Black or Gray Sun Tex Black or Gray 80% | -0.20 sq.ft 0.00 sq.ft 0.20 sq.ft. 0.32 sq.ft 0.38 sq.ft 0.52 sq.ft 0.88 sq.ft 1.10 sq.ft 1.38 sq.ft | -0.20 sq.ft 0.00 sq.ft 0.20 sq.ft. 0.32 sq.ft 0.38 sq.ft 0.52 sq.ft 0.88 sq.ft 1.10 sq.ft 1.38 sq.ft 1.48 sq.ft | -0.20 sq.ft 0.00 sq.ft 0.20 sq.ft. 0.32 sq.ft 0.38 sq.ft 0.52 sq.ft 0.88 sq.ft 1.10 sq.ft 1.38 sq.ft 1.48 sq.ft | -0.20 sq.ft 0.00 sq.ft 0.20 sq.ft. 0.32 sq.ft 0.38 sq.ft 0.52 sq.ft 0.88 sq.ft 1.10 sq.ft 1.38 sq.ft | -0.20 sq.ft 0.00 sq.ft 0.20 sq.ft. 0.32 sq.ft 0.38 sq.ft 0.52 sq.ft 0.88 sq.ft 1.10 sq.ft 1.38 sq.ft 1.48 sq.ft | | |

For all other installed custom options, please contact the Precision order department.

SLIDING SCREEN COMPONENTS



COLOR CODE CHART (XX)

AD = Adobe BA = Bronze Anodized

AL = Almond ML = Mill

BK = Black SA = Satin Anodized

BZ = Bronze WH = White

| Part No. | Product Line | Description | 1 1 |
|---|----------------------------------|--|---|
| 4180xx | F3874 | 5/8" x 1" Single track 12' | |
| 4181xx | F3874 | 5/8" x 1" Double track 12' . | Ш |
| 4184xx | F3874 | Bottom Double track 12' | ~ ^ |
| 4185xx | F3874 | Single Bottom track 12' | _/_ |
| 4189WH-6 4189WH-8 4189WH-10 4189WH | F3870 F3870 F3870 F3870 | Extruded vinyl track 6' Extruded vinyl track 8' Extruded vinyl track 10' Extruded vinyl track 16' | Image: control of the |
| 4195xx | F3874 | 5/8" x 1/2" Single track 12' | |
| 4196xx | F3874 | 5/8" x 1/2" Double track 12' | |
| 4199xx84 4199xx | F3874 F3874 | Extruded Screen Astragal - 7' Extruded Screen Astragal - 8' (Used for Extruded Sliders) | L |
| 4198xx-84 4198xx-100 | F3874 F3874 | Rigid Vinyl Astragal - Black 7' Rigid Vinyl Astragal - Black 8'4" (Used for Rollformed Sliders) | रा |



SLIDING SCREEN DOOR **MEASURING WORKSHEET**



Determine type of header:

Determine what type of header you have; Top "track" or Top "channel" from the 2 examples in Diagram A on the right.

*Note: If your door is something other than either of the examples in Diagram A, we recommend using Installation professionals.



Determine Door Height:

To determine the height of your door, measure from the top of the screen door Top" track" or Top "channel" to the top of the "bottom sliding screen door track" as shown.

Make height measurements in 3 locations, the center and each end. There may be some "Sag", "Dip" or "Crown" along the door frame on older homes, so use the SHORTEST measurement for the final height of your door using the formula in Diagam A.

Example: using Diagram A formulas and shortest measurement for a door being 80": "track" formula: 80"+ 3/8" = 80-3/8' "channel" formula: 80"- 1/4" = 79-3/4"

Net Door Height:



Determine Door Width:

To determine the width, measure from the edge of the side jamb to approximately 1" past the "sliding" glass door panel (see Diagram B)

Net Door Width: _____



Handle:

Please specify placement as either left or right as seen looking from the outside of the door in. (Right hand showing in diagram)

Handle side: ☐ Left ☐ Right



Handle Height:

Handle will be centered unless specified. To order a special handle height placement, measure from the bottom of the door to center of handle.

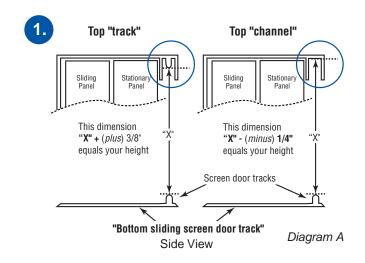
Special Handle Height: _

(Not required for normal installations)



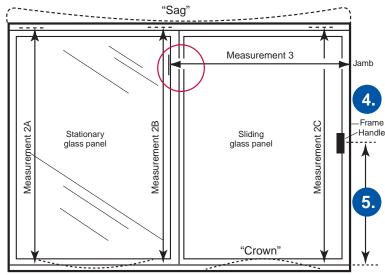
Transfer information:

Transfer measurements and information to the front side of this form.

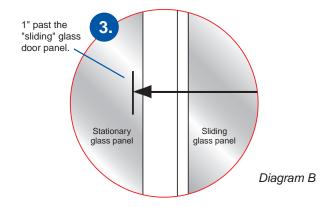


Determine Height





"Dip" Outside view looking in





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| | | n 🗆 | tions | | | | | | | |
|-----------------|----------------|-----------------------|------------------------------|--|--|--|--|--|--|--|
| Customer Phone# | | □ ORDER □ | Notes & Options Instructions | | | | | | | |
| Custon | | NLY | | | | | | | | |
| | Customer Fax # | QUOTE ONLY | Handle Height | | | | | | | |
| | Custom | On - | Handle Side | | | | | | | |
| Acct # | " | | Screen (Fabric / Color) | | | | | | | |
| | | | Door Color | | | | | | | |
| | | | Door Name | | | | | | | |
| r Name | lame | 0 # Job/Customer Name | Net Door Size | | | | | | | |
| ustomer Name | ontact Name | 0 # Job, | Qty | | | | | | | |

*Note: Specify Handle side from the outside looking in.

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